

(12) UK Patent Application (19) GB (11) 2 366 580 (13) A

(43) Date of A Publication 13.03.2002

(21) Application No 0121605.0

(22) Date of Filing 06.09.2001

(30) Priority Data

(31) 09655795

(32) 06.09.2000

(33) US

(71) Applicant(s)

CaseTech International, Inc.

(Incorporated in USA - Texas)

3535 Briarpark, Suite 220, Houston, Texas 77042-5234,
United States of America

(72) Inventor(s)

Maximillian S Gremillion

(74) Agent and/or Address for Service

W P Thompson & Co

Coopers Building, Church Street, LIVERPOOL, L1 3AB,
United Kingdom

(51) INT CL⁷

E21B 17/10

(52) UK CL (Edition T)

E1F FAC4 FAC5

(56) Documents Cited

GB 2249333 A

US 5575333 A

US 6209638 B

US 5095981 A

(58) Field of Search

UK CL (Edition S) E1F FAC4 FAC5

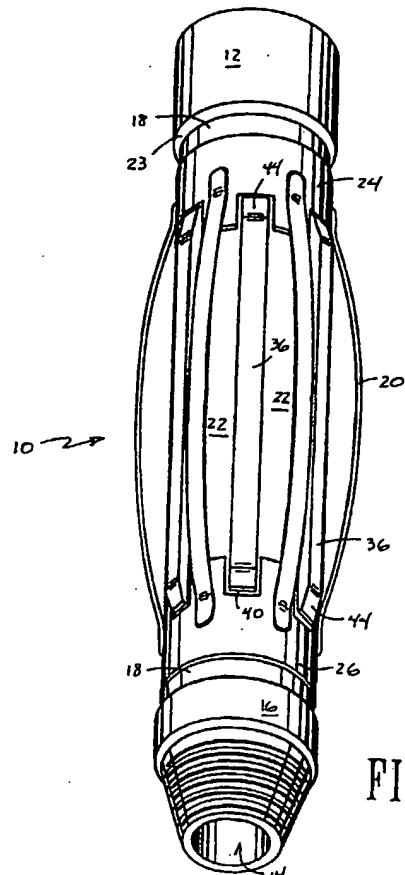
INT CL⁷ E21B 17/10

Online : EPODOC, JAPIO, WPI

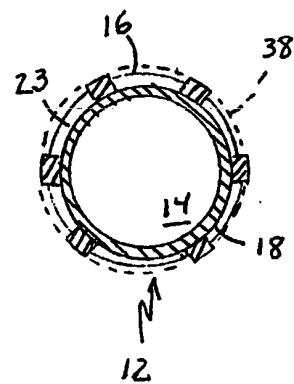
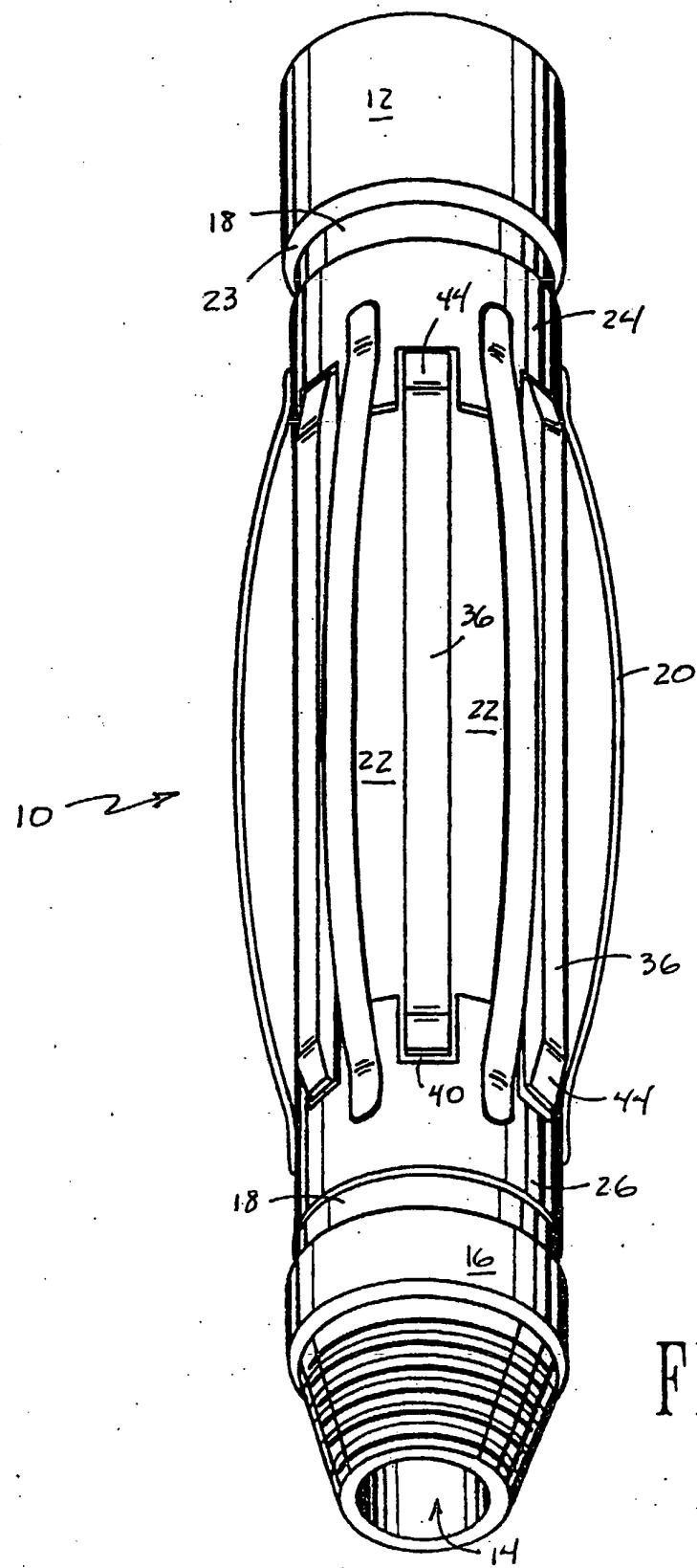
(54) Abstract Title

A multi-diameter centraliser

(57) A bow-spring centraliser 10 for centralising a tube inside a larger tube, case or wellbore, has bow-springs 20 that compress into grooves/recesses 18 between projecting vanes/ridges/ribs 36. The bow-springs are attached to movable collars 24, 26, by for example, welding. The collars 24, 26 move the bow springs 20 from a bowed position standing off from the body, to a compressed position closer to the body, where they fit into the recesses 18. The recesses 18 may be milled, or vanes 36 may be attached to the surface 16 of the body 12 by welding. The vanes 36 extend radially outward far enough so that the effective diameter is greater than that of the body 12, to provide stand-off even when the bow-springs 20 are compressed. The collars 24, 26 are provided with cut-outs 40 in their margins 42 next to the bow-springs, so that the end of each vane 36 fits into the space, preventing rotation of the apparatus around the body.



1/3



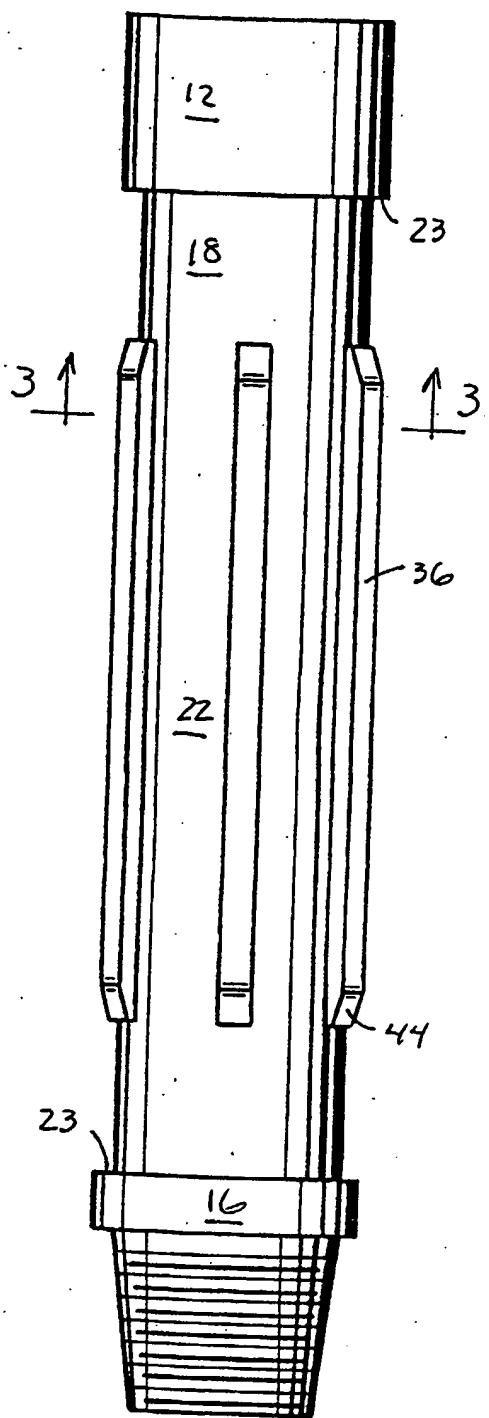


FIG. 2

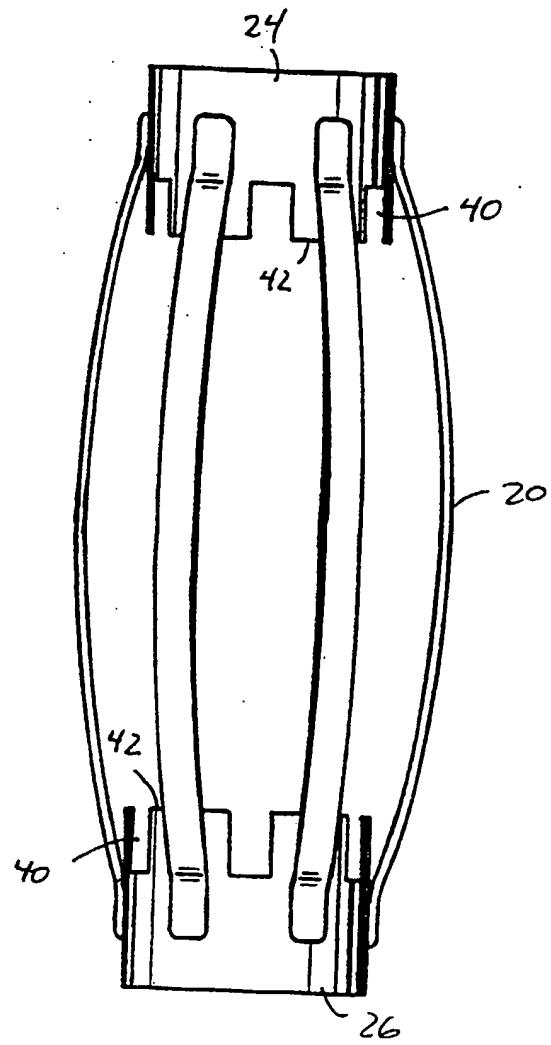


FIG. 4

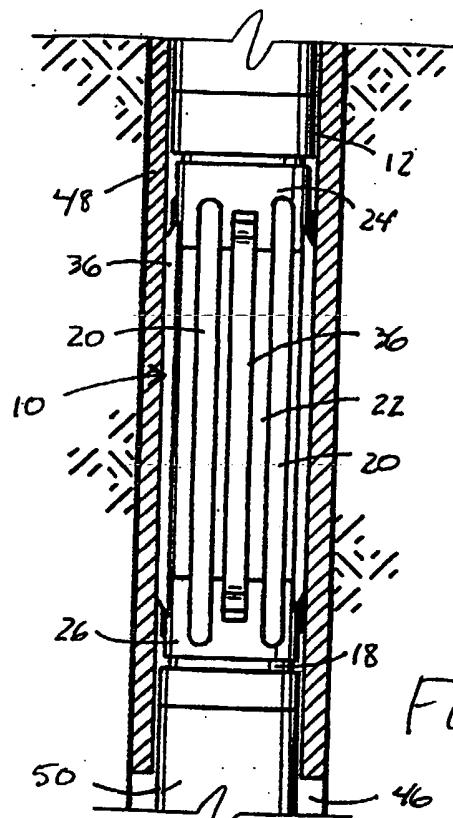


FIG. 5A

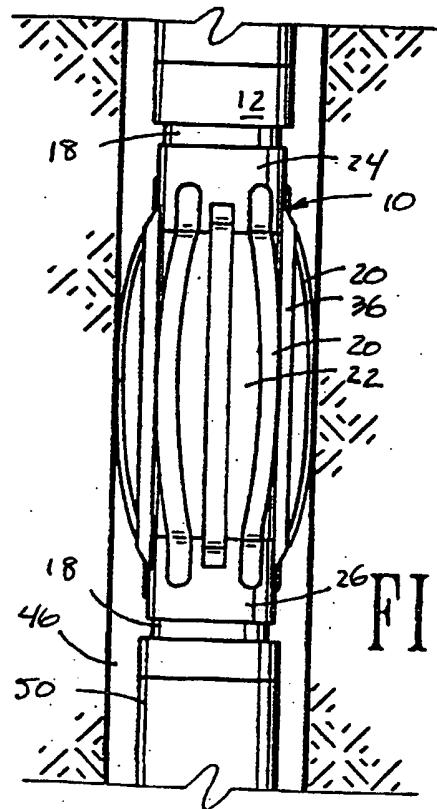


FIG. 5B

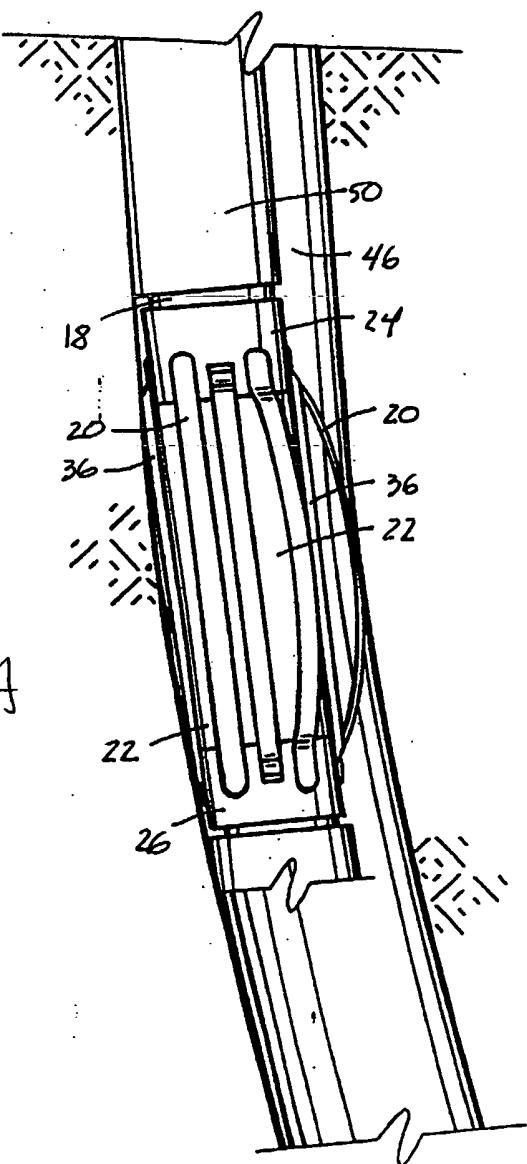


FIG. 6

DESCRIPTION**DUAL DIAMETER CENTRALIZER****BACKGROUND OF THE INVENTION**

5 The present invention relates to a centralizer for use in wellbore operations. More specifically, the present invention relates to a centralizer with movable bow springs, particularly a stabilizer that is used in relatively small annular spaces and which also expands for use in a larger annular space. In another aspect, the present invention relates to a centralizer that provides a minimum standoff and/or centralization in portions of a
10 wellbore in which known bow spring centralizers cannot provide adequate standoff because the bow springs lack sufficient restoring force.

15 Bow spring centralizers are used to center one tubular member inside a borehole or other tubular member, e.g., to center a first smaller casing in a second larger casing. Typically, centralizers are run into the borehole on the exterior of an inner tubular member or pipe string and project radially outwardly from the outside diameter (O.D.), or surface of the smaller tubular member into contact with the inside diameter (I.D.), or surface of the larger diameter tubular. However, a disadvantage of such centralizers is that they restrict fluid flow in the annular space.

20 Many wells include a portion that is cased and a portion that is not cased. In other wells, the diameter of the bore changes, or the well includes one or more lateral bores. Downhole operations are conducted in cased, uncased, different diameter, and/or lateral bores. In such wellbores, the centralizer must pass through a portion of the bore that is relatively small and then down through a portion that is smaller, with the centralizing function needed in the larger diameter, deeper portion of the wellbore. So far as is known,
25 no centralizer is available that can be run into such bores and then provide effective centralizing in a larger diameter portion of the wellbore. Similarly, no centralizer is known that provides effective centralizing in bores of both diameters.

Another limitation of known centralizers occurs in the curved portion of a wellbore. In such wellbores, the weight of the tubing or pipe to which the centralizer is

mounted exceeds the restoring force of the bow springs such that the tubing or pipe bears against the side of the wellbore.

There is, therefore, a need for, and it is an object of the present invention to provide, a centralizer that positions the tubing or pipe string off the side of the wellbore in the curved portion of the wellbore.

SUMMARY OF THE INVENTION

The present invention provides a centralizer comprising a body, a plurality of radially outwardly extending vanes on the body, and a collar mounted on the body. A plurality of bow springs are mounted to the collar, the bow springs being maintained in spaced relation to the vanes whereby one or more of the bow springs is movable between a first, bowed position standing off from the body to a second compressed position between the vanes and closer to the body. When the bow springs are compressed into the spaces between vanes, the vanes, which are not compressible under normal operating conditions, provide standoff from the wall of the hole and maintain fluid flow past the centralizer. In a particularly preferred embodiment, the vanes extend radially outwardly from the surface of the body of the centralizer far enough that the effective diameter of the body at the location of the vanes is larger than the diameter of the body, thereby providing the standoff from the wall of the borehole.

By use of the present invention, one or more of the following advantages may be achieved:-

(i) positive centralization in areas of the wellbore where a bow spring is not strong enough to position the pipe or tubing string off the side of the well bore but also provide standoff in less severe portions of the borehole.

(ii) a centralizer that functions in both a large and/or small diameter annulus and/or wellbore.

(iii) a centralizer that maintains both standoff from the wall of the borehole and fluid flow through the borehole.

(iv) a centralizer that can be run into a borehole through a borehole of small diameter, e.g., a cased portion of the borehole, that also functions to center the tubing in a portion of the borehole having a diameter larger than the small diameter portion such as an uncased portion of the borehole.

The invention will now be described by way of example with reference to the accompanying drawings, in which:-

Figure 1 is a perspective view of a preferred embodiment of a centralizer constructed in accordance with the teachings of the present invention.

Figure 2 is an elevational view of the body of the centralizer of Fig. 1 having the bow springs removed therefrom to show the vanes on the outside diameter of the body.

Figure 3 is a cross-sectional view of the body of the Fig. 2 taken at the line 3-3 in Fig. 2.

Fig. 4 is an elevational view of the bow springs of the centralizer of Fig. 1 removed from the body thereof.

Figures 5A and 5B are longitudinal sectional views of a wellbore having the centralizer of Fig. 1 being run therein in casing (Fig. 5A) and without casing (Fig. 5B).

Figure 6 is a longitudinal view of a curved portion of a wellbore having the centralizer of Fig. 1 run therein.

Referring to Fig. 1, a preferred embodiment of the centralizer constructed in accordance with the teachings of the present invention is indicated generally at reference numeral 10. Centralizer 10 is comprised of a tubular body 12 having a bore 14 therethrough and an outer surface, or O.D., 16. The O.D. 16 of body 12 is provided with a groove 18 in which first and second collars 24, 26 are movably disposed, ends 28 of a plurality of bow springs 20 being affixed to each of collars 24, 26 by, for instance, welding or other suitable means of attachment. Bow springs 20 are spaced apart around the collars 24, 26. Although not shown in the figures, those skilled in the art who have the benefit of this disclosure will recognize that one or both of collars 24, 26 move apart from each other when the bow springs are moved from the first, bowed position standing off from said body as shown in Fig. 1 to a second, compressed position closer to body 12 as

centralizer 10 performs its function of maintaining stand-off between a tubing string and the wall of a borehole. Depending upon the bow in bow springs 20 and the spacing between the margins of collars 24, 26, the shoulder 23 marking the change in the diameter of the O.D. 16 of body 12 from the larger diameter portion to the smaller diameter of groove 18 functions as a stop which abuts one or both of collars 24, 26 when moved in response to contact between spring bows 20 and the inside diameter of another member, e.g., a larger casing (not shown in Fig. 1 but described in detail in connection with Figs. 5 and 6, *infra*).

As shown in Figs. 2 and 3, the body 12 is provided with a plurality of radially outwardly extending vanes 36 on the outside surface of body 12 in the area of groove 18. Vanes 36 may be milled into body 12 but it is preferred (for cost saving in manufacture) to weld the vanes 36 to the surface 16 of body 12. As best shown in Fig. 1, the spaces between vanes 36 provide grooves 22 for receipt of the bow springs 20 as bow springs 20 are compressed from the first, bowed position standing off from said body shown in Fig. 1 to the above-described second, compressed position closer to body 12. Although described herein as first and second positions, those who are skilled in the art will recognize from this disclosure that the designation of first and second positions for bow springs 20 is arbitrary, chosen for the purpose of facilitating the description of the grooves 22 between vanes 36, and that the position of the bow springs 20 is a continuum depending upon the degree of compression applied to bow springs 20 by contact with the inside diameter of another tubular member or a borehole. Referring now to Fig. 3, it can be seen that the vanes 36 extend radially outwardly from the surface 16 of body 12 in the area of groove 18 that the effective diameter (shown in shadow line 38 in Fig. 3) of the body 12 in the area to which the vanes 36 are mounted is greater than the diameter of both (a) the portion of body 12 in the area of groove 18 and (b) the portion of body 12 above and below groove 18 for a purpose to be explained below.

As shown in Fig. 4, the collars 24, 26 to which bow springs 20 are attached are provided with a plurality of cut-outs 40 in their opposed margins 42 such that the collars 24, 26 are castellated. Referring also to Fig. 1, it can be seen that the number of cut-outs 40 spaced radially around the opposed margins 42 of collars 24, 26 is the same as the number of vanes 36 mounted to body 12 and that each cut-out 40 receives the end 44 of a

respective vane 36, thereby preventing relative rotation between body 12 and the assembly comprised of the bow springs 20 and collars 24, 26. Similarly, the depth of the cut-outs 40 in collars 24, 26 is such that, when the bow springs 20 move from the first, bowed position to the second position close to the body 12 in the grooves 22 between vanes 36 and first and second collars 24, 26 move apart from each other in groove 18, the collars 24, 26 do not rotate relative to body 12. In other words, the interaction of the ends 44 of vanes 36 and the cut-outs 40 prevents relative rotational movement between body 12 and the bow spring 20/collar 24, 26 assembly when bow springs 20 are in both their first, bowed and their second, compressed positions.

Fig. 5 shows the preferred embodiment of the centralizer 10 of the present invention being run into a cased (Fig. 5A) and uncased (Fig. 5B) borehole 46. Referring first to Fig. 5A, the bow springs 20 are compressed into the spaces 22 between vanes 36 in the area of borehole 46 that is lined with casing 48. In the portion of borehole 46 that is uncased, the bow springs 20 expand to the first, bowed position to center the tubing string 50 to which centralizer 10 is mounted in the borehole 46.

Referring now to Fig. 6, there is shown a curved borehole 46 (the curve is exaggerated for purposes of illustration) with a tubing string 50 therein having the preferred embodiment of the centralizer of the present invention mounted thereto. Even though the bow spring 20 is compressed into the space 22 between vanes 36 on the larger radius side of the borehole, a minimum stand-off is maintained by the bearing of the vanes 36 against the wall of the borehole on the larger radius side of borehole 46, thereby maintaining fluid flow past the centralizer 10 and reducing abrasive wear on tubing string 50. As shown by the bowed position of bow spring 20 on the shorter radius side of borehole 46, the centralizer 10 of the present invention functions to center tubing string 50 even in the curved portion of the borehole 46.

Those skilled in the art who have the benefit of this disclosure will recognize that certain changes can be made to the component parts of the apparatus of the present invention without changing the manner in which those parts function to achieve their intended result. For instance, although the vanes 36 are described herein as being welded to the outside surface 16 of body 12 of the centralizer of the present invention such that it is clear that in the presently preferred embodiment, the vanes 36 are comprised of

relativley incompressible metal, those skilled in the art who have the benefit of this disclosure will recognize that vanes 36 may also be comprised of materials other than metal. Further, in certain applications, it may be advantageous to make the vanes 36 of a material that is slightly compressible or even elastically deformable when compressive forces are exerted against the vanes. A variety of polymeric materials are available, for instance, that are high temperature tolerant, or acid resistant, or have other desirable physical properties that will enable them to serve this function. Those skilled in the art who have the benefit of this disclosure will also recognize that, although the preferred embodiment of the centralizer of the present invention has been described herein as being used in a wellbore, the use of the centralizer of the present invention is not so limited. A centralizer constructed in accordance with the teachings of the present invention may be used in any application in which it is desirable to maintain minimum standoff between two concentric tubular members and/or center one tubular member inside another.

Similarly, U.S. Patent No. 5,575,333 discloses several embodiments of a bow spring centralizer that vary, *inter alia*, in the configuration of the bow springs and their attachment to the body of the centralizer. To illustrate how the structure disclosed in that patent can be incorporated into the centralizer of the present invention, one embodiment of the centralizer disclosed in that patent lacks collars altogether, the bow springs being attached directly to the outside surface of the body of the centralizer and the ends of the bow springs moving in grooves when the bow springs are compressed. Similar grooves can be provided in the surface 16 of the body 12 of the centralizer of the present invention for receiving the bow springs 20 described herein. Those skilled in the art will recognize that the other structural variations shown in that patent can also be utilized in connection with the centralizer of the present invention. For that reason, Patent No. 5,575,333 is incorporated into this specification in its entirety by this reference thereto. Similarly, those skilled in the art will recognize that, as also described in that same Patent No. 5,575,333, the centralizer of the present invention will function for its intended purpose with but one of the two collars 24, 26. Likewise, U.S. Patent No. 3,556,042 discloses a bow spring centralizer in which the collar/bow spring assembly is provided with slightly-bowed so-called inner strips that connect the collars under the bow springs so that compression of the bow springs is resisted. That same patent also discloses a centralizer having a bow

spring with a double arc that is used to advantage in connection with the centralizer of the present invention. Because of this disclosure, Patent No. 3,556,042 is also incorporated into this specification in its entirety by this specific reference thereto. The alternative embodiments resulting from the incorporation of the structural features of these two 5 patents that are incorporated herein by reference, and other changes that will be made clear to those skilled in the art by this description of the preferred embodiments of the invention, are intended to fall within the scope of the following, non-limiting claims.

CLAIMS

1. A centralizer comprising:
a body;
a plurality of radially outwardly extending vanes on said body;
a collar mounted on said body; and
a plurality of bow springs mounted to said collar, said bow springs being maintained in spaced relation to said vanes whereby one or more of said bow springs is movable between a first, bowed position standing off from said body to a second compressed position between said vanes and closer to said body.
2. A centralizer as claimed in claim 1, wherein said body comprises first and second portions, the diameter of the second portion being larger than the diameter of the first portion.
3. A centralizer as claimed in claim 2, wherein said vanes extend radially outwardly far enough that the effective diameter of the body at the point to which said vanes are mounted is greater than the diameter of the second portion of said body.
4. A centralizer as claimed in any one of the preceding claims, additionally comprising a second collar, said bow springs being mounted to said second collar.
5. A centralizer as claimed in claim 4, wherein said bow springs are held in spaced relationship to said vanes by the interaction of said collars with said vanes.
6. A centralizer as claimed in claim 5, additionally comprising a plurality of cut-outs on one or both of said collars for interacting with said vanes by receiving one or both ends of said vanes therein.
7. A centralizer as claimed in claim 4, 5 or 6, wherein said collars are slidably mounted on said body.
8. A centralizer substantially as hereinbefore described with reference to and as illustrated in any of the accompanying drawings.



INVESTOR IN PEOPLE

Application No: GB 0121605.0
Claims searched: 1-8

Examiner: Rebecca Isgrove
Date of search: 20 December 2001

Patents Act 1977 Search Report under Section 17

Databases searched:

UK Patent Office collections, including GB, EP, WO & US patent specifications, in:

UK Cl (Ed.S): E1F : FAC

Int Cl (Ed.7): E21B

Other: Online : WPI, EPDOC, JAPIO

Documents considered to be relevant:

Category	Identity of document and relevant passage	Relevant to claims
A	GB 2249333 A (EXXON PRODUCTION RESEARCH COMPANY) Fig. 5	-
A	US 6209638 B (MIKOLAJCZYK) Fig. 1	-
X	US 5575333 A (WEATHERFORD U.S. INC.) Column 1, lines 48 to 67, and esp. fig. 11	1-4, 7
A	US 5095981 A (MIKOLAJCZYK) Fig. 2	-

X	Document indicating lack of novelty or inventive step	A	Document indicating technological background and/or state of the art.
Y	Document indicating lack of inventive step if combined with one or more other documents of same category.	P	Document published on or after the declared priority date but before the filing date of this invention.
&	Member of the same patent family	E	Patent document published on or after, but with priority date earlier than, the filing date of this application.

THIS PAGE BLANK (USPTO)

**This Page is Inserted by IFW Indexing and Scanning
Operations and is not part of the Official Record**

BEST AVAILABLE IMAGES

Defective images within this document are accurate representations of the original documents submitted by the applicant.

Defects in the images include but are not limited to the items checked:

- BLACK BORDERS**
- IMAGE CUT OFF AT TOP, BOTTOM OR SIDES**
- FADED TEXT OR DRAWING**
- BLURRED OR ILLEGIBLE TEXT OR DRAWING**
- SKEWED/SLANTED IMAGES**
- COLOR OR BLACK AND WHITE PHOTOGRAPHS**
- GRAY SCALE DOCUMENTS**
- LINES OR MARKS ON ORIGINAL DOCUMENT**
- REFERENCE(S) OR EXHIBIT(S) SUBMITTED ARE POOR QUALITY**
- OTHER: _____**

IMAGES ARE BEST AVAILABLE COPY.
As rescanning these documents will not correct the image problems checked, please do not report these problems to the IFW Image Problem Mailbox.

THIS PAGE BLANK (USPTO)